

Model:

**2005**

Product Type:

# The Bumper Rack

Step 1: Install 4 Wheels using 1/2" nut. Locking wheels go on the front of the unit.

Step 2: Connect 2 cross supports to the base using: 5/16 x 18 x 2 bolts and 5/16 nuts. Do not tighten. Before continuing, the base with the wheels attached **must be level**. Level base and tighten nuts.

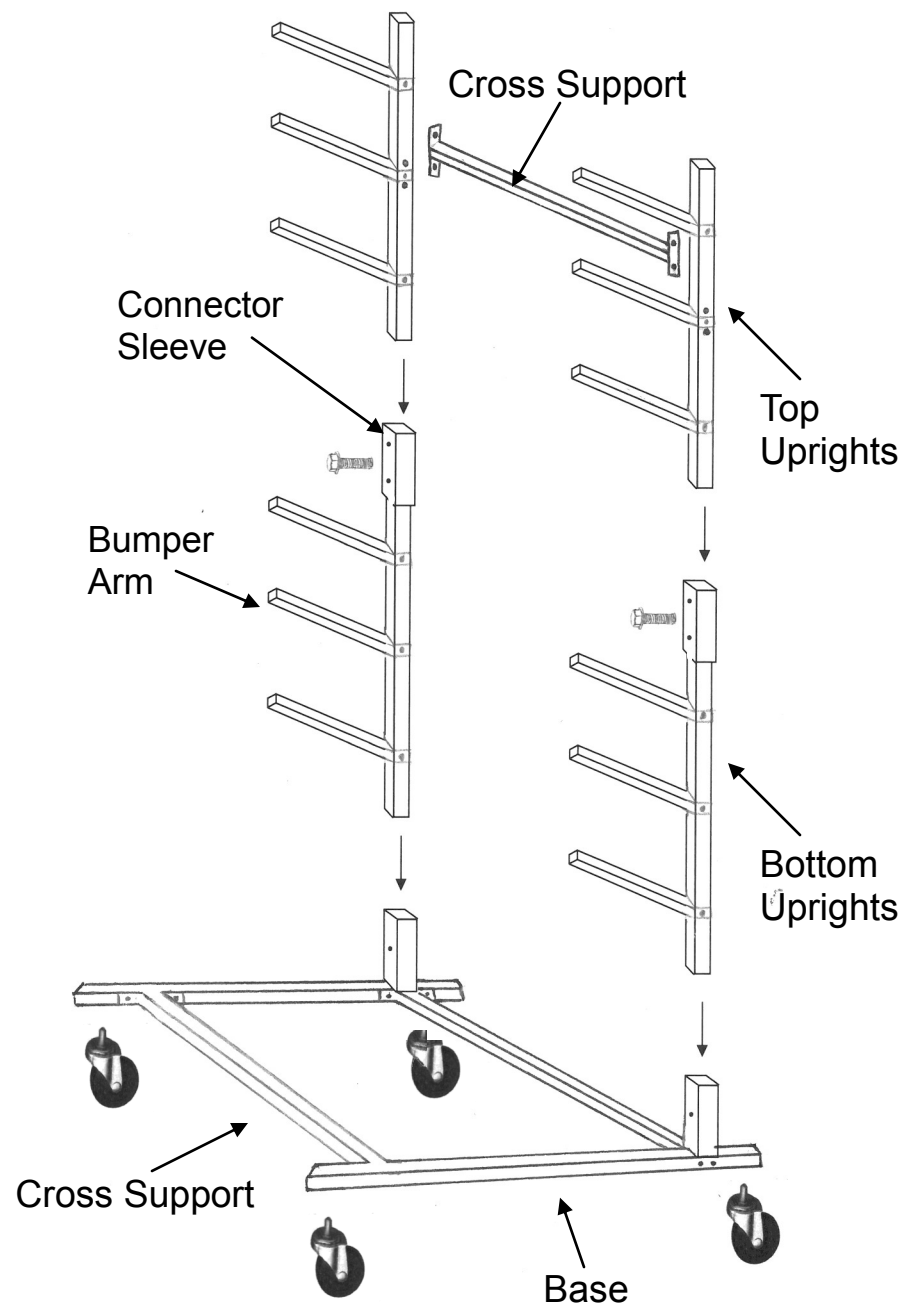
Step 3: **Before continuing, the base with the wheels attached Must Be Level.**

Step 4: Insert the two Bottom Uprights into base. Screw a 5/16 x 18 x 3/4 bolt into the welded nut on the Base, tighten bolts at this time.

Step 5: Insert the Top Uprights into the Connector Sleeves. Screw a 5/16 x 18 x 3/4 bolt into the welded nut on the Connector Sleeves, tighten bolts at this time.

Step 6: Connect the Cross Support to the Top Uprights using: 5/16 x 18 x 2 bolts and 5/16 nuts, tighten bolts at this time.

Step 7: Install (12) arms to Top and Bottom uprights using 5/16x18x2" bolts.



For questions regarding assembly or other inquiries, please call:  
Manufacturer's Manufacturer, Inc. 800-237-6913.