Assembly Instructions for Part Numbers: 3612, 3618, 3624, 3646

Step 1: Take left frame side and right frame side and bolt cross support together with $4 - \frac{1}{4}$ " x 20 x 1 3/4" bolts. Tighten at this time.

Step 2: Bolt cutter bar on front uprights with 2 - 1 x 1/4" Bolt. Tighten at this time.

Step 3: Install cutter bar spring.

Step 4: Install Crutch Tips (not shown)

Step 5: To install tape reel, put 3" bolt through rear legs, thread $\frac{1}{4}$ " nut and tighten. Then put on another $\frac{1}{4}$ " nut, thread it on about 1 inch from first reel bushing on followed by tape reel, $\frac{1}{4}$ " flat washer and $\frac{1}{4}$ " x 20 nut, tighten at this time, see diagram 1.

Step 6: Put roll of masking paper on paper bar. Put 7/8" washer against masking paper then collar, and then put another 7/8" washer on the other end followed by tension spring and another collar.

Step 7: Slide making paper towards tape reel until ½ of tape reel lines up with the edge of the paper, tighten collars down. Install tape on tape reel then thread tape over paper and through spring and cutter bar, rip off paper as needed.

Step 8: Install 2 plastic end caps on rear legs.



Questions regarding assembly, please call Manufacturer's Manufacturer Inc. 800-237-6913.

